

Dongguan Yutong Jiuzhou Optical Co., Ltd





Company Profile





YTOT is based on optical products and integrated R&D, production, sales and after-service.

We're professional optical solution provider.

Y2011

Establishment

 $198k \text{ m}^2$ 

Business Area

337m RMB

Capital

610k m<sup>2</sup>

Planned Area

2400

Employee

300m

Annual Capacity



# Organization

## YTOT字瞳光学



#### Headquarter

Dongguan Yutong Optical Technology Co., Ltd.

R&D, Sales, After-service, Management, lens assembly, Module assembly, Glass aspheric lens production, Plastic aspheric lens production, etc.

Annual Productivity: 60m

Employees: 1900

Business Area: Approx. 88k m²



Joint Stock Company

Dongguan Yutong Jiuzhou Optical Technology Co., Ltd.

R&D, Production and Sales of automotive lens



#### Subsidiary

Dongguan Yutong Automotive Vision Technology Co., Ltd.

R&D, Production and Sales of Lidar components, HUD optical components, Smart automotive light.



#### Production Base

Shangrao Yutong Optical Technology Co., Ltd.

Lens assembly, glass spherical lens&plastic aspheric lens production, 32 joint suppliers

Annual Productivity:  $240\,\text{m}$ 

Employees: 500

Business Area: Approx. 110km² (340k m² under construction)



Technical School

 ${\tt Jiangxi\ Yutong\ Eductional\ Development\ Technology\ Co., Ltd.}$ 







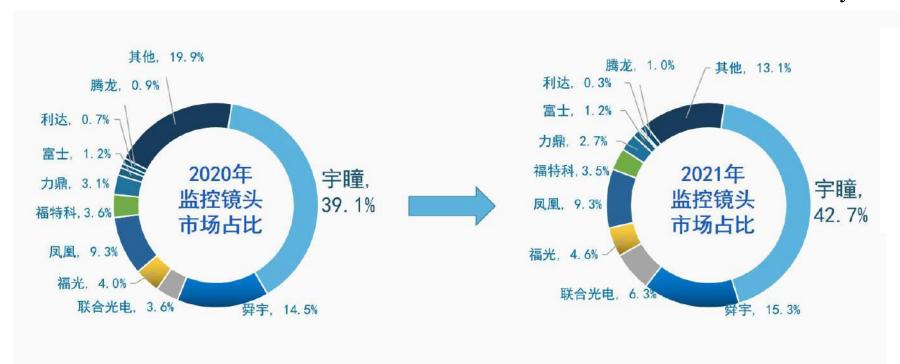
langzhou



# Market Position



The annual sales volume of YTOT has ranked 1st in the market share of surveillance lens for seven years.







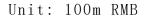
(Source: TSR Lens Market Report 2021)

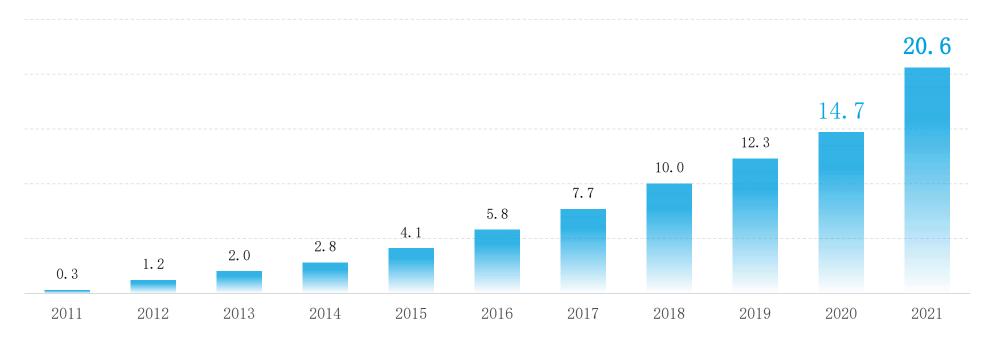
Source: a&s 'Security automation'





# In 2021, the revenue was 2.06 billion Year-on-year increase of 40.1% 2011-2021 Revenue

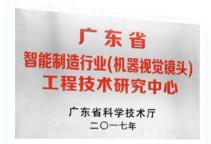




## Awards and Honours





































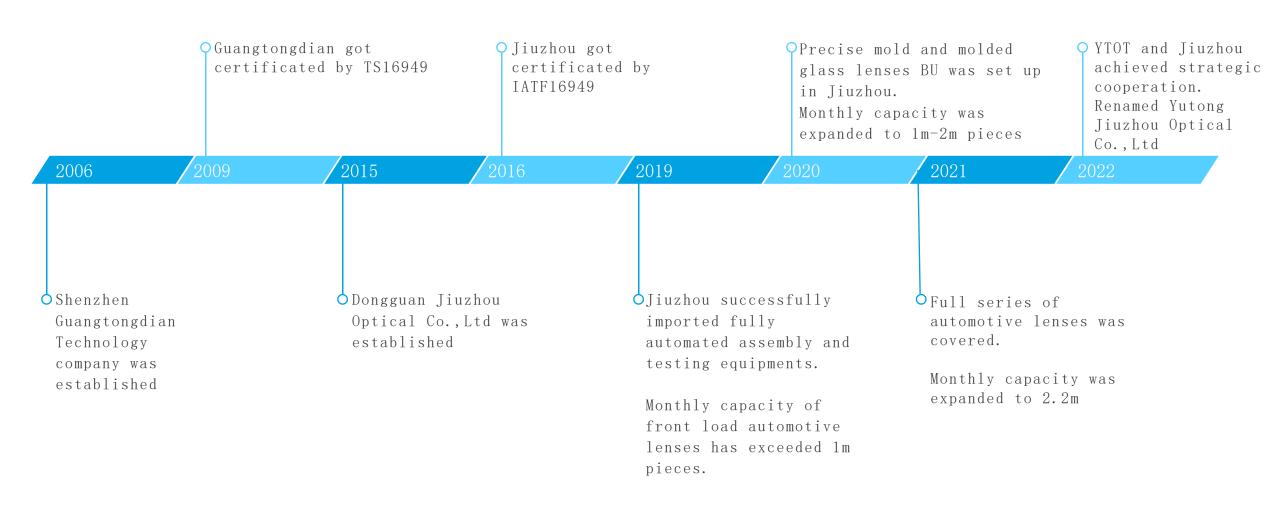
YTJZ is a joint stock company subordinated to YTOT, focusing on R&D, manufacturing, sales an after-sales of mold design and manufacturing, automobile lens, precision optical components et

Business scope: R&D and design, automobile lens manufacturing, mold design and manufacturing, optical component manufacturing (glass aspheric lens, plastic aspheric lens, etc.)



# Our History







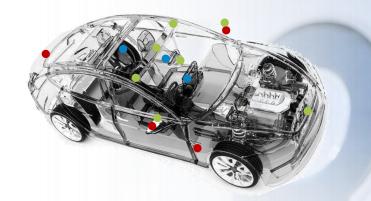
Business Unit

# Automotive Lens



# Empowering Automotive Vision

Offer automotive lens and full lens related optical solutions







#### Front view applications

Forward collision warning
Lane departure warning
Traffic Sign Recognition
Automatic cruise control
Pedestrian detection



#### Rear/surround view applications

Park Assist
Panoramic system
Blind spot monitoring
Digital rearview mirror



#### In cabin applications

Behavior detection Behavior recognition Driving records Crew monitoring

# Partnership









































R&D Technology

# R&D Technology

Our R&D technology center has always adhered to independent innovation, mastered the core technology of the industry, established the industry—university—research cooperation system, and accelerated the company's technology regeneration and improved the transformation efficiency.





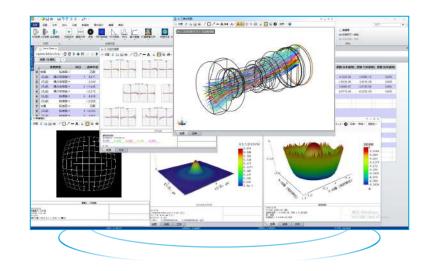
		technique	technique	equipment
7	6	16	20	12
4	2	11	6	5
2	2	6	5	4
		4 2	4 2 11	4 2 11 6

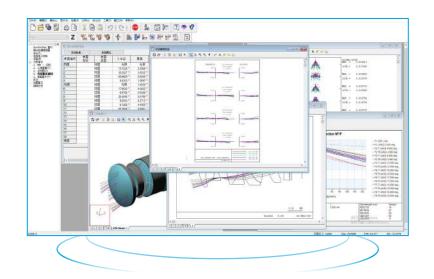


Including 18 invention patents, and 72 untility model patents

# Optical design softwares







#### ZEMAX OpticStudio\*

Optical, lighting, and laser system design software.

Optical product design and simulation.

Construct complex free-form surfaces and non rotational symmetric systems.

Manufacturing and assembly limitations are incorporated into constraints to ensure manufacturability and production efficiency.

#### CODE V

Unique global optimization intelligent algorithm

Powerful and efficient beam synthesis propagation algorithm for diffraction analysis

Quickly and accurately build products

Breakthrough innovation and precise beam propagation analysis

Built in extensive optical system models

# Simulation Software ASAP

ASAP®Powered by ASAP's non sequential ray tracing engine - known throughout the optical industry for its accuracy and efficiency:

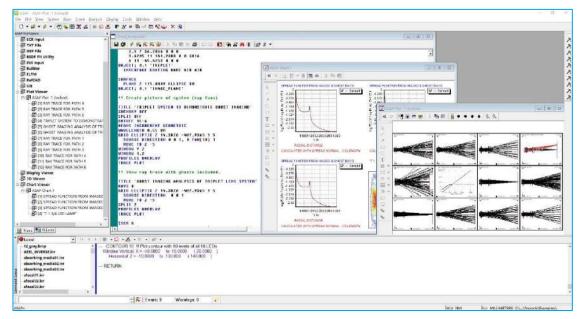
Light can meet the surface in any order and any number of times, with automatic light splitting and/or scattering function.

By optimizing speed through Core Max parallel processing technology, ASAP will track millions of rays in just a few minutes.

Use ASAP to model complex imaging systems, lighting systems, and spotlight equipment.

Create a highly accurate source model using source images, point lights, ray grids, and ray fans.

Import an XML file or use the BRO proprietary smartIGES ™ The CAD converter imports system models from 3D CAD software packages while maintaining fast and efficient ray tracing speed.





Ghost and flare analysis of optical systems, with an accuracy of up to 90% and a predictability of 95%.









Before analysis and improvement

After analysis and improvement

# Simulation Software Ansys

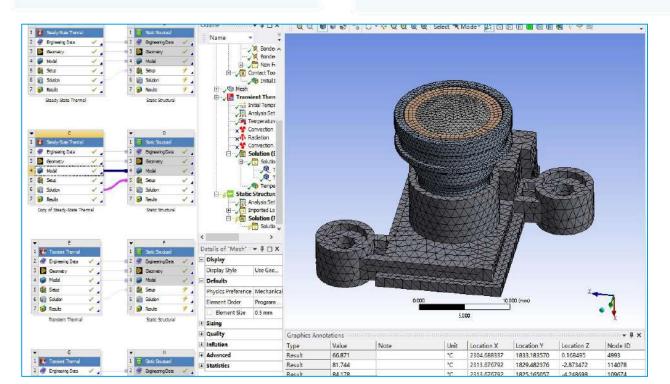
Ansys Mechanical can help to solve complex structural engineering issues, and make better and faster design decision. With the finite element analysis (FEA) solver provided in the kit, you can customize and automate solutions to structural mechanics problems, and parameterize them to analyze multiple design solutions.

Easy to use, multi-functions tool

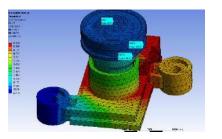
Durable, reliable, precise solver

Dynamic and integrated platform

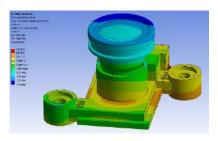
Powerful nonlinear and linear solvers



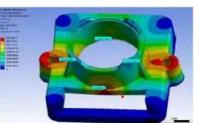




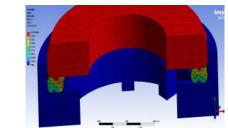
Thermal analysis



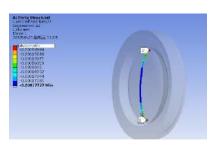
Stress analysis



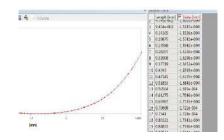
Stress analysis of the base



Stress analysis of sealing ring



Stress analysis of plastic lens



Stress analysis of plastic lens

# Athermal design and test





# Camera athermal design&Testing 25°C S5°C Zemax Analysis HR- Temp Test Camera Chart

#### ImageMaster® HR TempControl

Many optical systems are used under very wide temperature range(such as lens and module) and must always keep the full functionality and performance. Athermal design should minimize the thermal impact on optomechanical parameters as much as possible.

Athermal optical design function test

Temperature range: standard: -10~% to 120~%, promotion: -40~% to 120~%To measure optical performance of a set of parameters

Temperature range: standard: -10  $^{\circ}$ C  $^{\circ}$ 100  $^{\circ}$ C promotion: -40  $^{\circ}$ C  $^{\circ}$ 120  $^{\circ}$ C

Max off axis angle:  $\pm 70^{\circ}$ 

Max image height: Min±25mm

EFL of sample: 2.5mm

Non rotatable wavelength of Azimuth VIS: 450 ~750nm Middle wave

infrared: 3 ~5um

# Defogging technology Coating solution

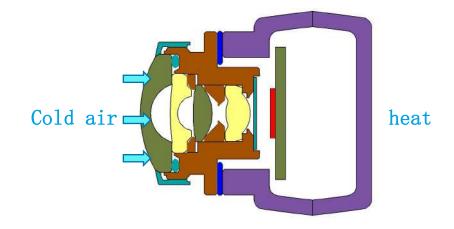








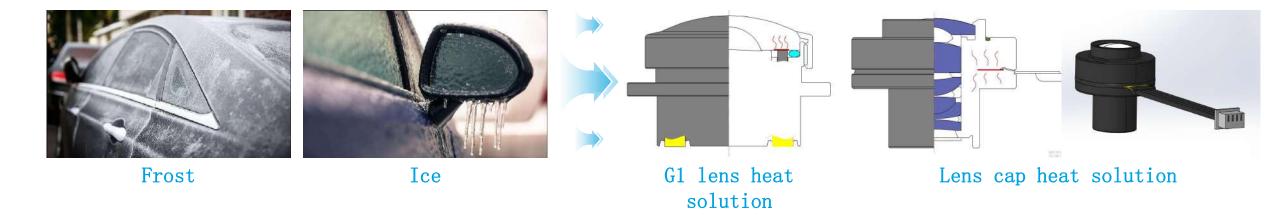
Lens with antifog coating



	NO.	Test condition	Time of spreading ice water	Result			
				Visual test	Observe by microscope	Real shot	
Plastic base + plastic barrel	1#	+85°C 85%RH & 100H	10s	OK	flat water spot	slight blurry at center(<9min)	
	2#			OK	flat water spot	slight blurry at center(<8.5min)	
	3#			ОК	flat water spot	slight blurry at center(<9.5min)	
	4#	+55℃ 93%RH & 100H	5s	OK	flat water spot	slight blurry at center(<3.5min)	
	5#			OK	flat water spot	slight blurry at center(<4min)	
	6#			OK	flat water spot	slight blurry at center(<4min)	

# Defogging technology Heat solution





Heat type	Test temperature	Voltage	Time of defrosting		
Lens cap heat solution	-40°C	2.4W	120s		
Lens cap near solution	-30°C	1.0W	240s		
G1 lens heat solution	-30°C	1.0W	140s		



Production Management

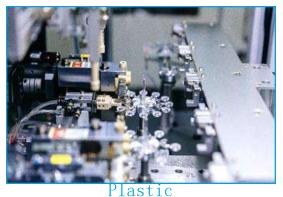
# Fully industrial chain capacity



### Lens and lens element are manufactured fully in house



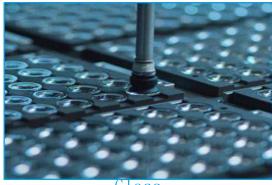
Precise mold manufacturing



aspherical lens



Component forming



Glass aspherical lens



Coating



Glueing



Inking



Automated production

# Ultra precise mold center

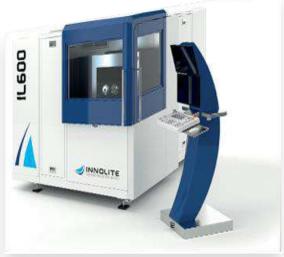
Import world-class advanced mold processing equipments
Ensure the precision of optical components from beginning

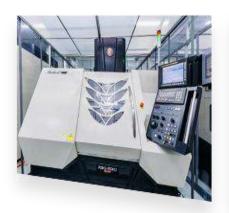
30+ advanced mold processing equipments

Equipment	Supplier	Origin	Precision
Ultra precision single point diamond lathe	INNOLITE	German	Ultra high-speed free form surface surface shape PV<0.5μm
Ultra precision aspheric processing lathe	Toshiba	Japan	Mold core PVO.15μm, surface roughness 7~10nm
NC processing center	ROKU-ROKU	Japan	±1μm, surface roughness<50nm
Hauser coordinate grinder	Hardinge	Swiss	roundness 0.3, cylindricity 0.7 $\mu\text{m}$
NC internal and external grinding machine	SEIBU motor	Japan	roundness 0.3, cylindricity 0.5µm
Precision automatic grinding machine (large water mill)	Okamoto	Japan	Parallelism, flatness<1μm













# Automated production of plastic aspherical lens





Capacity 80m/month

Yield 99.99%

Dust free plant 10000 level

Equipments

Mechanical arm,
automatic
cutting machine

FANUC 161pcs of injection machines Sodick 150pcs of injection machines



# Coating capacity for lens



Dust free plant
1000/10000 class

Capacity 80m/month

Yield 98%

Transmitt ance Max 99. X%

Equipment OPTORUN, HITACHI

Software TFC, Macleod

Coating Diameter Mixed coating
AR, UV/IR-cut and
ITO







# Assembly Process





①Automatic assembly



②Cap
locking



③Looseness test



4Apperance



⑤Cap glueing



6Roast



⑦Air
tight test



8IR
assembly



9IR
glueing



10 IR UV



①Flare
test



①MTF test



① Lens coding



14QC appearance



15QA apperance

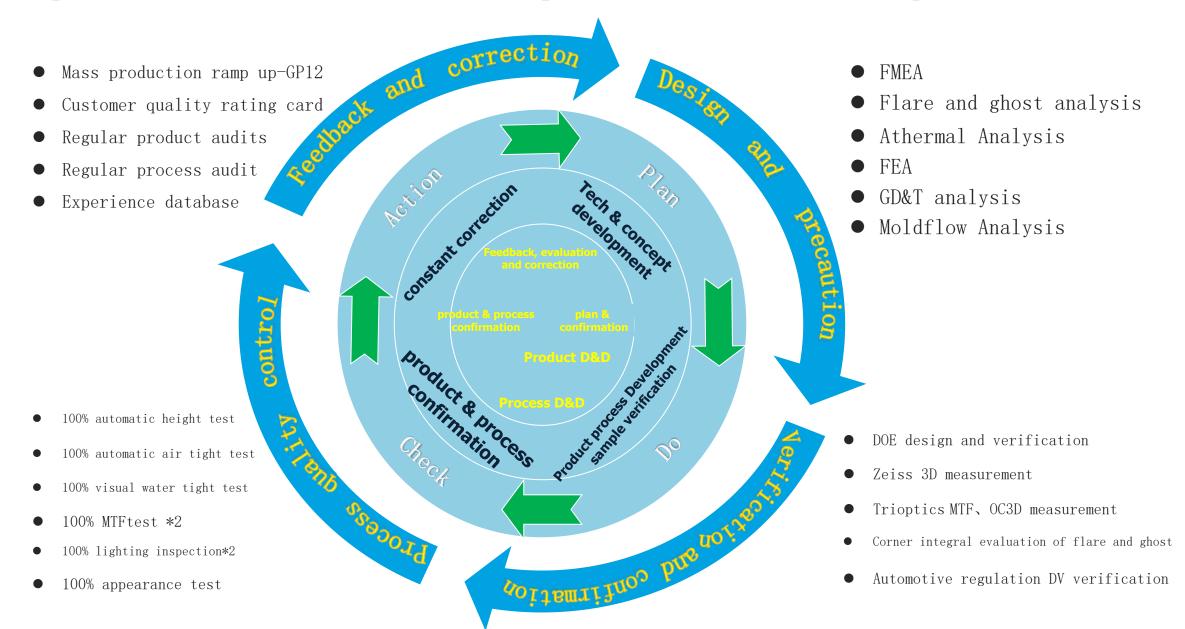


16 Lens packing



Quality Management

# Full process and orientation quality control loop YTOT



# Testing equipment and capacity



Imported world first-class equipment and professional team Provide comprehensive high-precision testing









High precision test equipment	Brand	Mode1	Qty	Testing Functions
UV/Visible/Near InfraredSpectrophotometer	Hitachi	UH-4150	2	Spectral range of UV/visible/near-infrared spectroscopy detection: 240nm-2600nm
Eccentric testor	Trioptics	OptiCentric 100	6	Lens center deviation and curvature radius  Lens group center deviation, lens spacing, and center thickness
Refractive index measuring instrument	Shimadzu	KPR-3000	1	optical material refractive index evaluation(transmitting plastic and glass)
Ultra high-precision 3D optical testor	Panosonic	PED-1610H302UA3P-300 etc	6	Lens surface shape, inter face eccentricity, sagittal height, surface roughness, outer circle eccentricity, inner diameter, outer diameter, R-value, coaxiality, true roundness, perpendicularity, etc
Ultra high-precision 3D optical testor	Panosonic	UA3P-400T	4	Lens surface shape, inter face eccentricity, sagittal height, surface roughness, outer circle eccentricity, inner diameter, outer diameter, R-value, coaxiality, true roundness, perpendicularity, etc
3 coordinate measure machine	Zeiss	MICURA CONTURA	3	Geometric dimension, parallelism, perpendicularity, coaxiality, flatness, assembly supporting role, concentricity, etc
Lens stress tester	Ryokosha	WPA-200	1	Lens optical stress layout
Temperature controlled MTF measuring instrument	Trioptics	ImageMaster HR TempControl	5	On axis optical transfer function MTF, off axis optical transfer function MTF, defocused optical transfer function MTF, effective focal length EFL, main beam angle, distortion, astigmatism, field curvature and other temperature ranges: $-40{\sim}120^{\circ}\mathrm{C}$
Optical transfer function measuring instrument	Trioptics	ImageMaster HR	2	On axis optical transfer function MTF, off axis optical transfer function MTF, defocused optical transfer function MTF, effective focal length EFL, phase transfer function PTF, line spread function LSF, main beam angle, relative illumination, field of view angle, distortion, astigmatism, etc
Industrial CT testor	Zeiss	METROTOM800/130KV	1	CT non-destructive scanning, geometric measurement, CAD digital analog comparison, reverse engineering can scan plastic parts, low-density metals, output 3D data

# Reliability experiment equipment and capacity



The reliability laboratory is in CNAS trial operation, providing various reliability experiments required by the vehicle regulations for our products to ensure their stability and development.



Thermal shock testor



Vibration testor



IPX9K waterproof testor



Xenon lamp aging machine

High precision	Model	Qty	Test functions
Constant temperature	НҮВ−ТН−80ДН−3 …	25	High and low temperature duration high temp and humidity, temp and humidity circulation
Thermal shock testor	JD-10/300X300/SBM-3、15-1200G、 WHTST-100L-40-2W…	7	Thermal s hock, fast speed temp
Light aging t e s t o r	W-UV3、HYB-1021	2	Xenon lamp aging (including spray) UV accelerated aging
Salt spray testor	W-CS60、W-CS90E	4	Neutral salt spray test Acid salt spray test
IPX9K water proof t e s t o r	IPX9K	1	IPX9K water proof test
IPX78 rain testor	W-LYX78	1	IPX7 water proof test
Sand and dust testor	W-SC500-IP6	1	Lens film friction resistance test
Crushed stone impact testor	HYJ-SS01	1	Lens film friction resistance test Lens strength test
Three comprehensive vibration testor	JD-300/SZ300/TH-180DH	2	Vibration test
High acceleration impact testor	JD-10/300X300/SBM-3、Qualmark 2.5	2	Normal vibration test Vibration test with thermal condition
Single arm drop t e s t o r	HY1050	1	Drop test
Steam aging t e s t o r	W-ZQ1	1	Lens film adhesive test
Lens friction resistance testor	R-NMC-1	1	Mane brush test, film hardness test





#### Appearance and inner appearance

High power electron microscope, industrial CT-inner visible

Optical precision test
Performance of flare and ghost under general working conditions
or in dark rooms or strong light conditions
Multiple Trioptics devices comprehensively detect the optical

parameters of the lens, such as real-time tracking of MTF variables under temperature changes

#### Reliability test

Multiple experiments on the interaction between temperature and relative humidity
Light aging, mechanical shock and vibration
Sealing test, chemical reagent resistance test

#### Professional and orderly dismantle

Dismantle misfunction product piece by piece, mesure and record each part Minitab and other analysis tool, to find out the rule and generality

#### Recover malfunction product

Duplicate malfunction product
Simulate malfunction working condition, show the appearance of the malfunction through duplication
To offer theory support for malfunction reason

Ascertain the true cause

# Management system certification



Our company has passed management system certification in areas such as quality, environment, automobiles, occupational health, social responsibility, hazardous substances, intellectual property, etc.





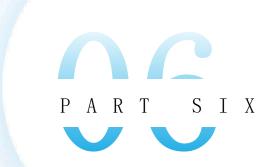












Future plan

# Future plan





Developing period for YTJZ

Further enhance
the market
share of the
domestic
auotomobile
lens, and
actively
develop global
market

To enter into the first class of domestic automobile lens, and further increase the international market share

Become the world's
first class core
supplier with the
core business of
Keep increase intelligent drive
the market optical components
share of
auotomible
lens
domestically

and globally

# 字纳百川 瞳观四海 超越眼界 遇见未来

Embrance the world View the universe exceed the limit of eyes foresee the future

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